

The Soda Works

Environmentally Safe Coatings Removal & Surface Restoration Systems

Soda Blast Equipment & Media Sales

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Operating Instructions



Buster Blaster 25 Soda Blast Pot

Including Compressed Air Cooling & Drying System (optional)

WARNING:

Always use and/or wear approved personal protective equipment (PPE) including hearing, respiratory, vision and body protection.

Carefully un-pack and inspect all components of your new Soda Works soda blast equipment. Report any damage to The Soda Works before operating your new equipment.

Parts list:

Buster Blaster 25 soda blast pot

25' blast hose with Quick Fire mechanical nozzle shut off

Moisture separator / regulator

Nozzles: #1 (3/32") 17 cfm @ 125 psi, #2 (1/8") 26 cfm @ 125 psi, #3 (3/16") 60 cfm @ 125 psi.

Soda pot fill funnel

Optional:

100 cfm single air cooler / moisture separator unit with 12 volt switched fan

2- 10' connector hoses

Assembly:

The main components are **always** connected in the following order:

Air compressor to air cooler

Air cooler to moisture separator

Moisture separator to soda blast pot

- 1 - Connect one of the 10' hoses from the air outlet of the compressor to the **inlet side** of the air cooler / moisture separator unit.
- 2 - Connect one of the 10' connector hoses from the **outlet side** of the air cooler / moisture separator unit to the **inlet** on the **side** of the soda blast pot at the pressure regulator.
- 3 - Connect the air cooler fan to a 12-volt power source with the supplied cable and clamps. This is usually at the compressor. A variety of power sources can be used for this including a 12-volt "jump pack" or your own custom cabling back to the compressor battery. White is positive and black is negative.
- 4 - Connect the 25' blast hose the **outlet connector** on the **bottom** of the blast pot.

Use:

- 1 - Close drains on the air cooler and moisture separator.
- 2 - Close soda pot air fill valve and soda pot blow down valve.
- 3 - Connect 25' blast hose.
- 4 - Add desired amount of soda blast media to pot. **100% pure soda blast media only – nothing else!**
- 5 - Turn on fan of air cooler.
- 6 - Supply air from compressor to system. **125 psi max.**
- 7 - Open drain valves of air cooler and moisture separator enough to expel any moisture. Leave these two drain valves slightly open during blast operations to expel any moisture in the system. Check for airflow from these two valves regularly during blasting operations.
- 8 - **Before opening air supply valve to soda blast pot**, verify that the trigger assembly handle is in the closed position.
- 9 - Ensure blow down valve is closed and fill cap is on securely.
- 10 - Slowly open air supply valve to the blast pot.
- 11 - Operate trigger on blast hose. You should have blast pressure air and media.
- 12 - Adjust media flow with the black knob on top of the blast pot. Adjust in the following manor: **clockwise for less media, counter clockwise for more media.** First time use, the media flow adjustment knob may be completely closed. Therefore, you may have to back the knob off several revolutions to start media flow. Once media starts to flow, adjustments are usually only 1/8 to 1/4 turn of the adjustment knob. Flow rate of soda will vary depending on nozzle size, flow adjustment and air pressure.

Filling Pot During Soda Blast Operations:

To add soda blast media to the blast pot without shutting down air supply:

- 1 - Close air supply to blast pot.
- 2 - Slowly open blow down valve on side of blast pot to relieve air pressure.
- 3 - Remove fill cap and add soda blast media using fill funnel. **Soda blast media only – nothing else!**
- 4 - Check fill cap gasket for cleanliness and securely re-install fill cap.
- 5 - Close blown valve.
- 6 - Slowly open air supply to blast pot.
- 7 - Resume soda blast operations.

Shut Down:

- 1 - Close air supply to blast pot.
- 2 - Close or shutdown air supply from compressor. Follow air compressor shutdown procedures.
- 3 - Slowly open blow down valve on side of blast pot to relieve air pressure.
- 4 - Slowly open drains of air cooler and moisture separator. Leave completely open when not in use.

Technical Assistance:

Call your regional dealer/distributor or call the Soda Works at 1-800-267-8098